



**S.C.VIVA COM S.R.L.**



540566 - Târgu Mureş, str.Livezeni, nr.79/A  
Working point: Târgu Mureş, str.Livezeni nr.69  
Tel/Fax: +40-(0)265-255373  
E-mail: [office@vivamures.ro](mailto:office@vivamures.ro)  
Internet: <http://www.vivamures.ro>

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## COMPANY PRESENTATION

● **S.C. VIVA COM S.R.L.** is a Ltd. company founded in 1994.

● **S.C. VIVA COM S.R.L.** has it's domicile in Târgu Mureş, a city situated in the central part of Romania – the historical region TRANSILVANIA – and it offers quality products and prompt services, inside the country as well as abroad to countries like: Germany, France, Great Britain, Italy, Austria, etc.  
The company's policy is based on quality and seriousness in relationships with the partners, things proved by the high professionalism in approach of the problems concerning the relationships with clients and suppliers.

● **Actual structure :**

- Company capital: 100% private.
- Nr. of employees: 49.

● **The main products and services** offered by the company:

- Metal fabrication / metallic constructions
- Urban and garden furniture
- CNC and classical metalworking
- DIES & MOULDS, injection moulds, jigs, fixtures etc.
- Precision metal cutting with CNC plasma and gas cutting machine
- Punching and cupping metal plate parts
- Domestic and international transport services.

● Thanks to the experience and qualification of our personnel, the company is flexible in these fields, and is interested in finding new markets, **assimilation of new products**, as well as establishing new partnerships.

● **VIVA Com Ltd.** pays special attention to the quality management system, having implemented the Integrated Quality – Environmental – Occupational Health and Safety Management System, according to standards SR EN ISO 9001:2008, SR EN ISO 14001:2005 si OHSAS 14001:2008. For this, we have qualified personnel and equipment necessary to check the raw materials that are included in our products and also modern equipment for checking the final products.

### Contact persons :

- Duma Grigore – managing director  
mobile tel.: 40-(0)744 - 806904
- Bîndilă Rodica – administrator,  
contact person in French  
mobile tel.: 40-(0)723 – 636783
- Kis Zoltán – contact person in  
English  
mobile tel.: 40-(0)745 – 972911
- Varga Ştefan - contact person in  
German  
mobile tel.: 40-(0)723 – 674494
- Tinca Cosmina - contact person in  
Spanish and English  
mobile tel.: 40-(0)725 - 917532



● **The main endowments** of the company, structured on groups of machines:

Types of machines - groups	Working dimensions [mm] / Characteristics
CNC arc and gas cutting machine EASYCUT 6002.25 PG	Dimensions of table : 6000 x 2000 mm High definition <b>plasma jet cutting</b> : -cutting thickness : max. #25 mm -repeating precision : +/- 0,2 mm -cutting precision: according with ISO 9013 Autogenous cutting : - cutting thickness : max. #150 mm.
CNC machining center MM-760	Table: 900x410 mm, X=760 mm, Y=430 mm, Z=450 mm, -repeating precision : 0,01 mm
CNC machining center SAMSUNG LCV-500	Table:1200x510 mm, X=1050 mm, Y=520 mm, Z=520 mm.
CNC lathe TNL-100AL	$D_{max}=420$ , $L_{max}=600$
CNC lathe in 2D :	$D_{max} = 400$ , $L_{max} = 700$
Milling machines in coordinates :	
– MICROMAT 2D (CN)	$L_{max} = 800$ , $l_{max} = 550$ , $H_{max} = 500$
– MICROMAT 3D (CN)	
Wire electroerosion machine :	$L_{max} = 300$ , $l_{max} = 250$ , $H_{max} = 100$
Electroerosion machine with massive electrode :	$L_{max} = 400$ , $l_{max} = 400$ , $H_{max} = 180$
Profile grinding machines (Jugner) :	$L_{max} (x) = 400$ , $l_{max} (y) = 150$ , $H_{max} (z) = 150$ , $D_{max} = 200$
Jig grinding machine (in coordinates) :	$D_{max} = 300$ , $L_{max} (x) = 500$ , $l_{max} (y) = 350$ , $H_{max} (z) = 500$
Carousel lathe :	$D_{max} = 1700$ , $L_{max} = 1300$
Universal lathes :	$D_{max} = 710$ , $L_{max} = 2800$ (dist.between the points)
Universal milling machines :	$L_{max} = 1000 \div 2500$ , $l_{max} = 450$ , $H_{max} = 500$
Boring and milling machines (BOHRWERK) :	$L_{max} = 2600$ , $l_{max} = 1800$ , $H_{max} = 1300$
Drilling and boring machines in coordinates :	$L_{max} = 800$ , $l_{max} = 550$ , $H_{max} = 500$
Gear milling machines :	$D_{max} = 300$ , modulus max.: 7, modulus min.: 0.2
Gear grinding machines :	$D_{max} = 600$ , modulus max.: 7, modulus min.: 0.2
Key shaft milling machines :	$L_{max} = 2000$
Key shaft grinding machines :	$L_{max} (x) = 1500$ , $D_{max} = 250$
Universal grinding machines :	$D_{max} = 350 \div 450$ , $L_{max} = 2000$
Flat surface grinding machines :	$D_{max} = 1000$ , $L_{max} = 3000$ , $l_{max} = 700$
Mechanical presses :	16 Tf ÷ 160 Tf
Hidraulical presses :	2 Tf ÷ 100 Tf
Welding machines with CO <sub>2</sub> – for metallic constructions	10 pcs.
Pipe threading machine REMS type Magnum 4010 L-T	For pipes of dia. 1/2” ÷ 4”
Hydraulic pipe bending machine CMH-76	Max.diam. of pipe = 76 mm, max. wall thickness = 4 mm
Double head profile cutting machine (double mitre saw) typ DGS 100	Diam of discs = 330 mm, Cutting length = 360 ÷ 3700 mm



